

ASSEMBLY INSTRUCTIONS

ERTL TRACTOR-CYCLE

This is another quality ERTL product that will last for years with proper care. We sincerely hope your child will enjoy many years of happiness with this tractor.

(Please read all instructions carefully)

Requires Assembly By An Adult Prior To Use

SAVE THIS ASSEMBLY BOOKLET FOR FUTURE REFERENCE

TOOLS REQUIRED:

MEDIUM SLOTTED SCREWDRIVER, PLIERS or VISEGRIPS, OIL, CRESCENT WRENCH or 3/8, 7/16 & 1/2 inch OPEN END WRENCHES

You may need to replace hardware on your riding cycle due to loss after a period of time. Each item is shown in actual size, with a complete description of size, name and location. This will allow easy replacement of hardware items at your local hardware store, or implement dealer.



(Trailer not included)

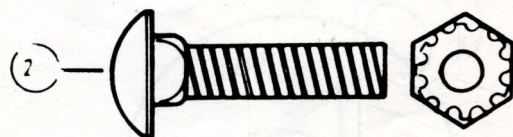
TRAILER AVAILABLE
SEE YOUR DEALER



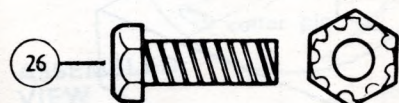
STEERING WHEEL SCREW (1)
10 - 24 x 1-1/4 - round head slotted machine screw
STEERING WHEEL NUT - (1)
10 - 24 Keps hex nut (washer comb.)



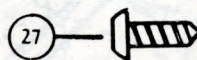
PEDAL ARM ASSEMBLY SCREW - (4)
10 - 24 x 1 round head slotted machine screw
PEDAL ARM ASSEMBLY NUT - (4)
10 - 24 Keps hex nut (washer comb.)



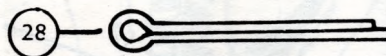
SEAT BOLT - (1)
5/16 x 1-1/4 - carriage bolt
SEAT NUT - (1)
5/16 - Keps hex nut (washer comb.)



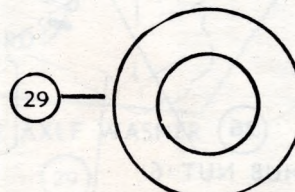
HUB BOLT - (6)
1/4 - 20 x 3/4 - hex head bolt
HUB NUT - (6)
1/4 - 20 Keps - hex nut (washer comb.)



CHAIN GUARD SCREW - (8)
1/4 in. - pan head sheet metal screw



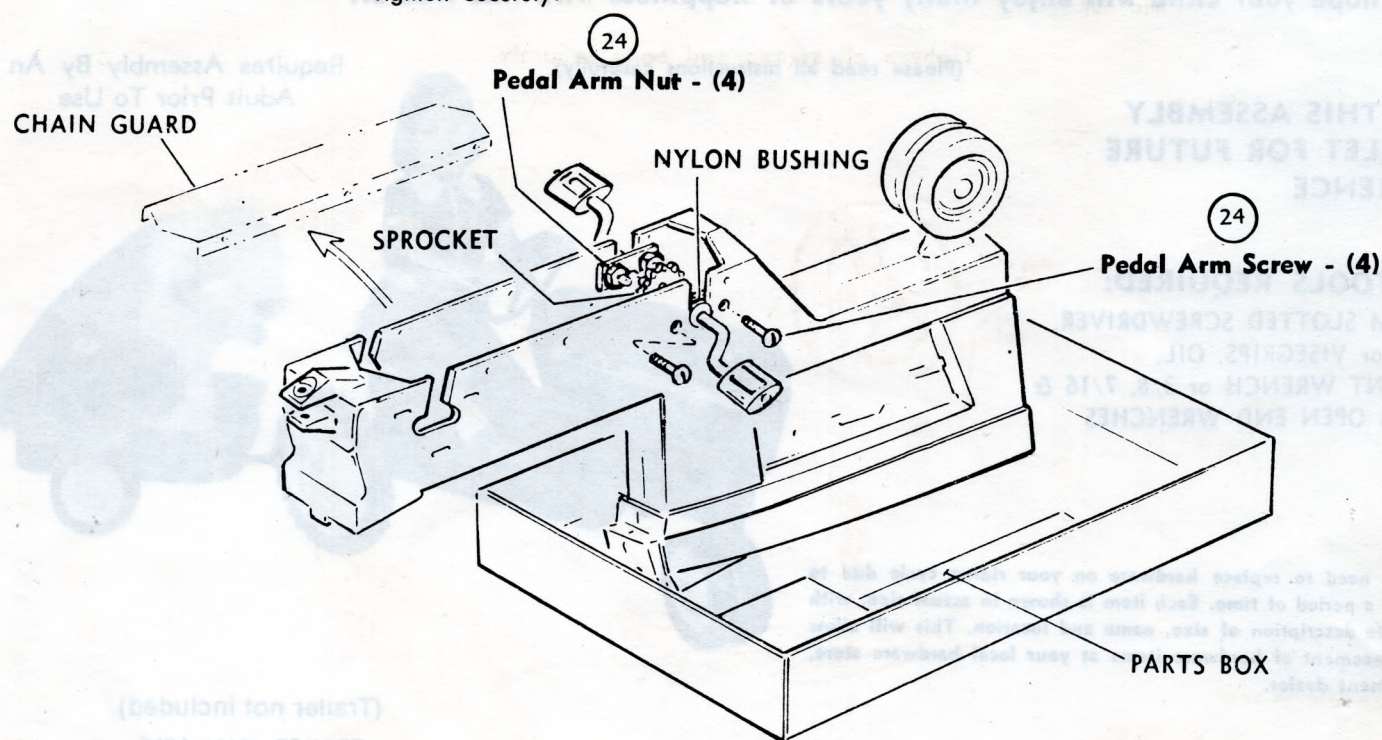
REAR AXLE COTTER PIN - (2)
1 1/2 x 3/32 steel cotter pin



REAR AXLE WASHER - (2)
15/16 O.D. - 19/32 I.D. - wrought washer

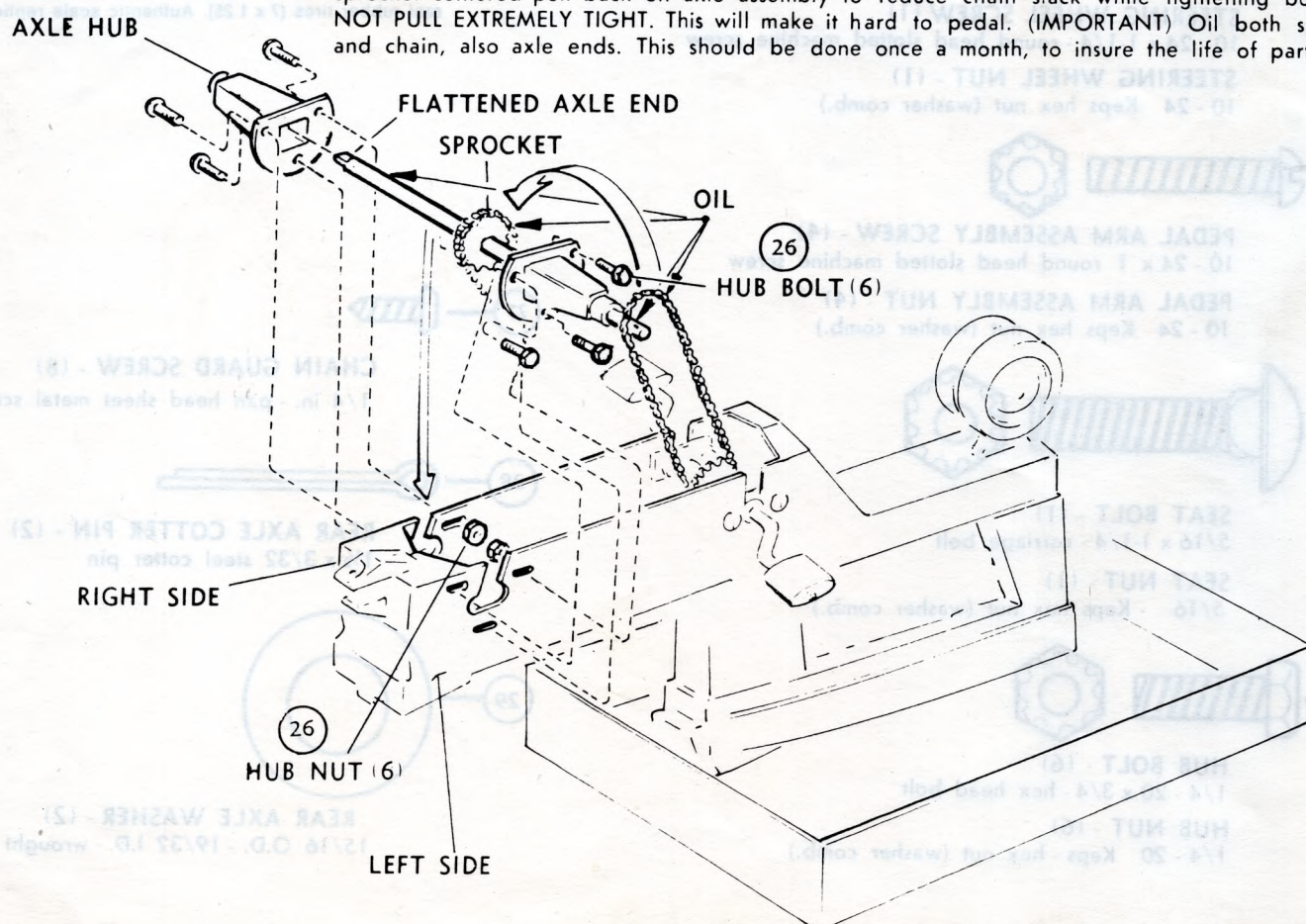
STEP 1

After removing cycle from carton it may be placed upside down in carton bottom to protect the painted surface from damage. Remove chain guard and set aside. Place chain on sprocket of pedal assembly and set assembly into slots in center of tractor as shown. Guide nylon bushings into slot and fasten pedal assembly into place with (2) 10-24x1 screws and nuts on each side. Tighten Securely.



STEP 2

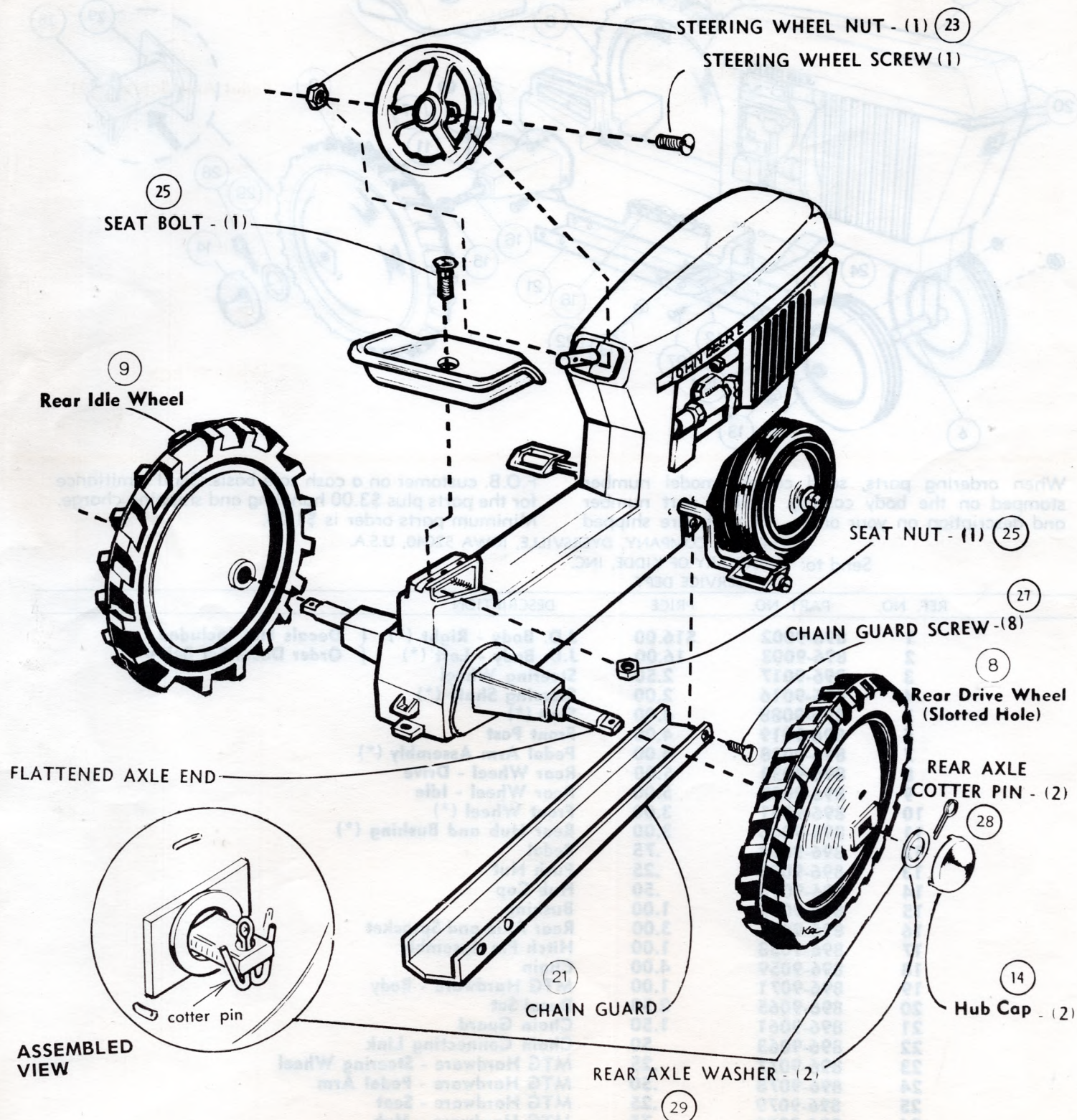
Place the axle hubs on the rear axle. MAKE SURE THE FLATTENED AXLE END IS ON THE RIGHT SIDE OF TRACTOR. Place chain over axle assembly and onto sprocket. Slide assembly into slots placing (three) 1/4 - 20 x 3/4 bolts and nuts on each side. DO NOT TIGHTEN. With axle sprocket centered pull back on axle assembly to reduce chain slack while tightening bolts. DO NOT PULL EXTREMELY TIGHT. This will make it hard to pedal. (IMPORTANT) Oil both sprockets and chain, also axle ends. This should be done once a month, to insure the life of parts.



STEP 3

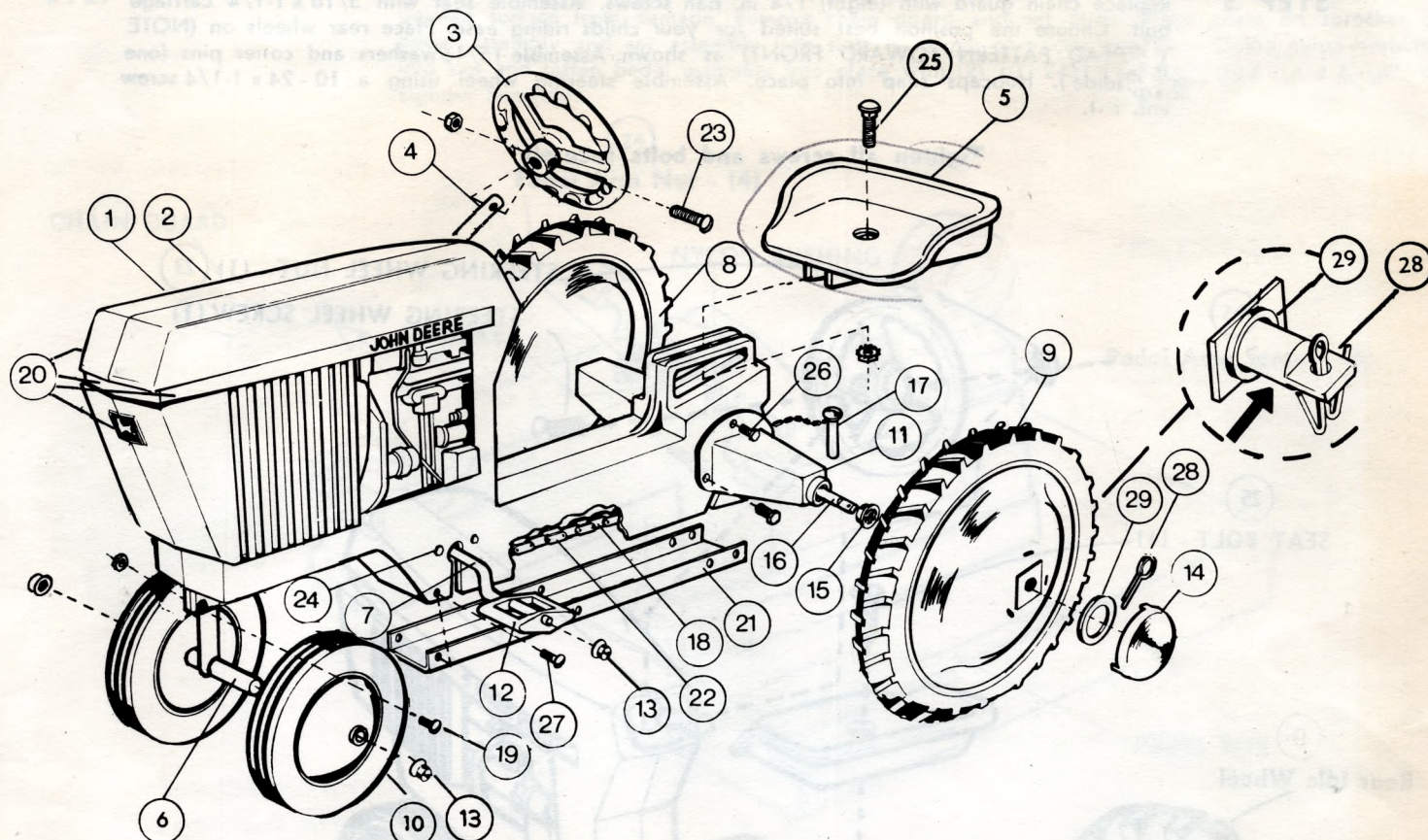
Replace chain guard with (eight) 1/4 in. pan screws. Assemble seat with 5/16 x 1-1/4 carriage bolt. Choose the position best suited for your child's riding ease. Place rear wheels on (NOTE V-TREAD PATTERN TOWARD FRONT) as shown. Assemble 15/16 washers and cotter pins (one each side). Hubcaps snap into place. Assemble steering wheel using a 10-24 x 1-1/4 screw and nut.

Tighten all screws and bolts securely



YOUR NEW ERTL TRACTOR-CYCLE IS READY FOR YOUR CHILD TO ENJOY!

JOHN DEERE MODEL 520 REPLACEMENT PARTS LIST



When ordering parts, send correct model number stamped on the body casting. Include part number and description on your order. All parts are shipped

F.O.B. customer on a cash sale basis. Send remittance for the parts plus \$3.00 handling and shipping charge. Minimum parts order is \$1.00.

THE ERTL COMPANY, DYERSVILLE, IOWA 52040, U.S.A.

Send to: SUBSIDIARY OF KIDDE, INC.

ATT: SERVICE DEPT.

REF. NO.	PART NO.	PRICE	DESCRIPTION
1	896-9002	\$16.00	J.D. Body - Right (*)
2	896-9003	16.00	J.D. Body - Left (*)
3	896-9017	2.50	Steering Wheel
4	896-9016	2.00	Steering Shaft (*)
5	896-9088	4.00	Seat (*)
6	896-9019	4.00	Front Post
7	896-9028	4.00	Pedal Arm Assembly (*)
8	896-9033	5.00	Rear Wheel - Drive
9	896-9032	5.00	Rear Wheel - Idle
10	896-9041	3.00	Front Wheel (*)
11	896-9046	3.00	Rear Hub and Bushing (*)
12	896-9054	.75	Pedal
13	896-9055	.25	Push Nut
14	896-9056	.50	Hub Cap
15	896-9057	1.00	Bushing
16	896-9051	3.00	Rear Axle and Sprocket
17	896-9058	1.00	Hitch Pin Assembly
18	896-9059	4.00	Chain
19	896-9071	1.00	MTG Hardware - Body
20	896-9065	2.50	Decal Set
21	896-9061	1.50	Chain Guard
22	896-9063	.50	Chain Connecting Link
23	896-9077	.25	MTG Hardware - Steering Wheel
24	896-9078	.50	MTG Hardware - Pedal Arm
25	896-9079	.25	MTG Hardware - Seat
26	896-9080	.75	MTG Hardware - Hub
27	896-9076	.25	MTG Hardware - Chain Guard

Decals Not Included
Order Decal Set Below

(*) All Mounting Hardware Included

Parts are subject to availability

MANUFACTURED BY THE ERTL COMPANY
DYERSVILLE, IOWA 52040, U.S.A. (SUBSIDIARY OF KIDDE, INC.)
MADE AND PRINTED IN U.S.A.

Prices Subject to Change without Notice